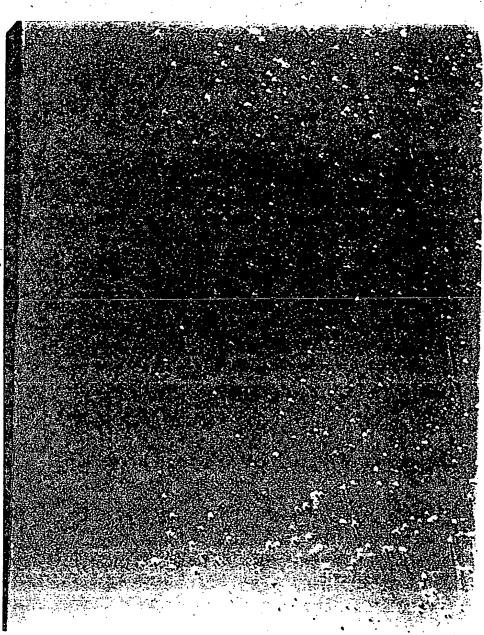
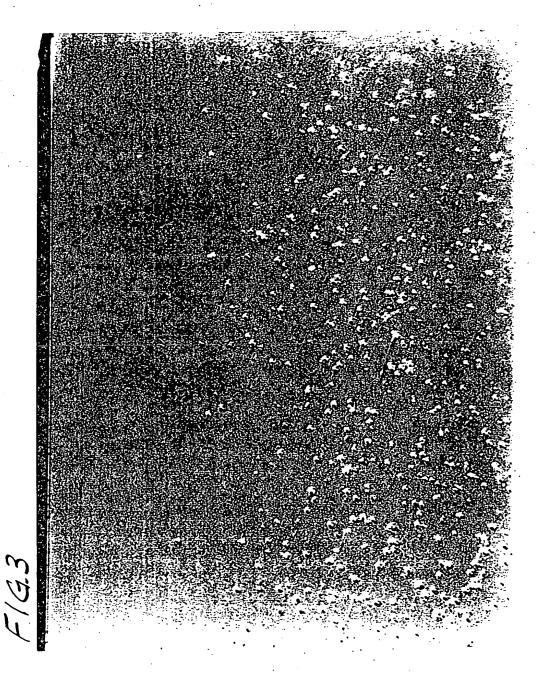
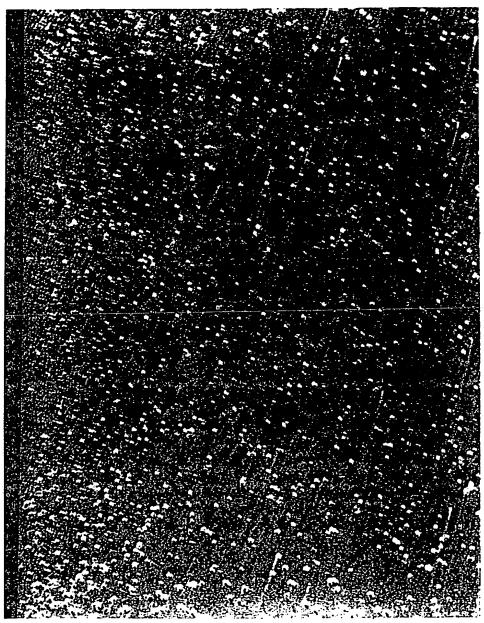


f



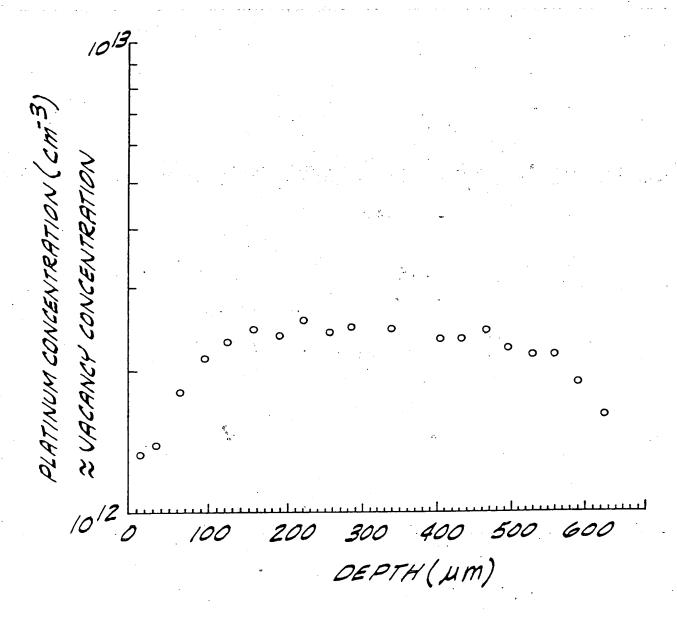
2.5/2

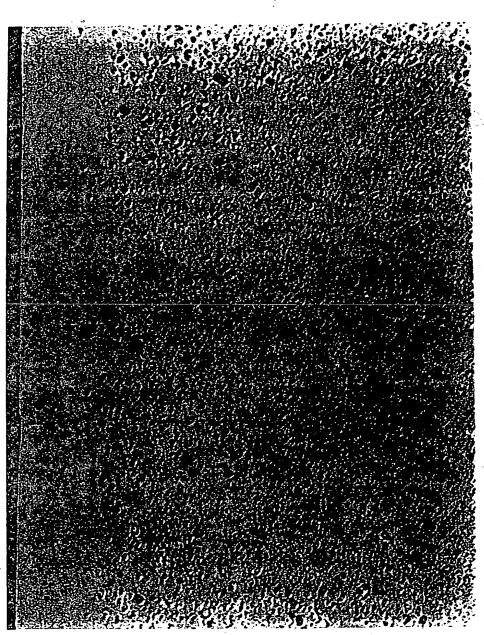




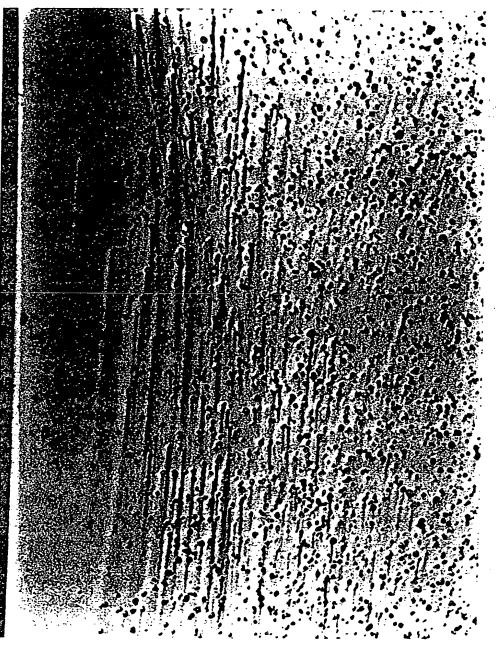
F/G.4

FIG.5





F/G 6



C/G/

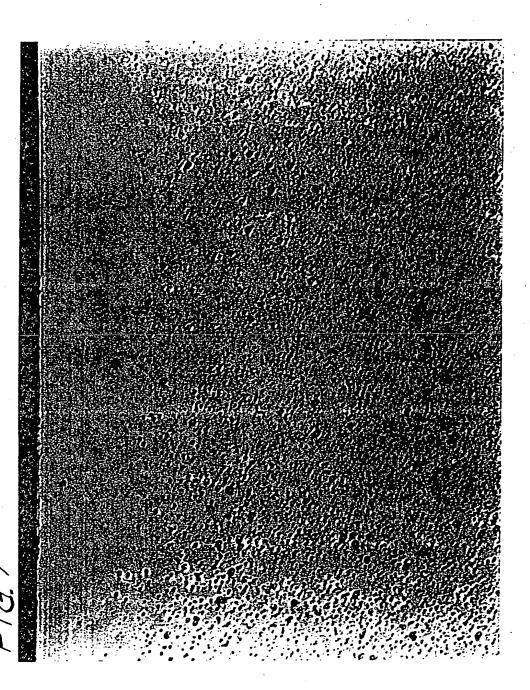


FIG. 10 BMD DENSITY US. OXYGEN PARTIAL PRESSURE

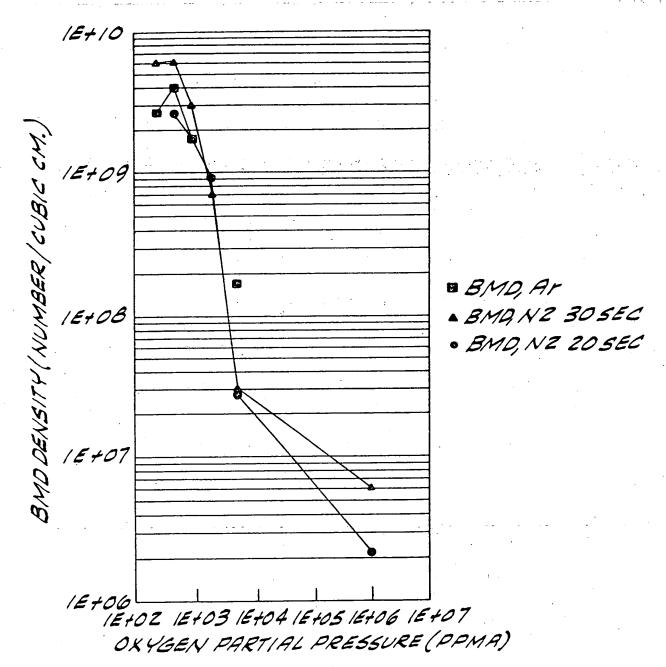
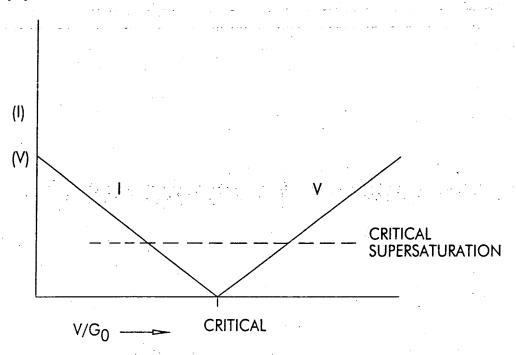
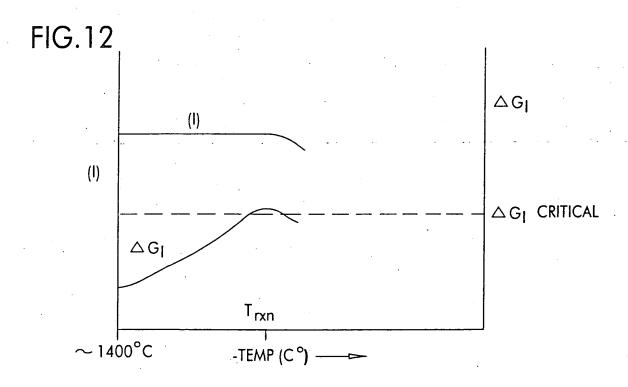
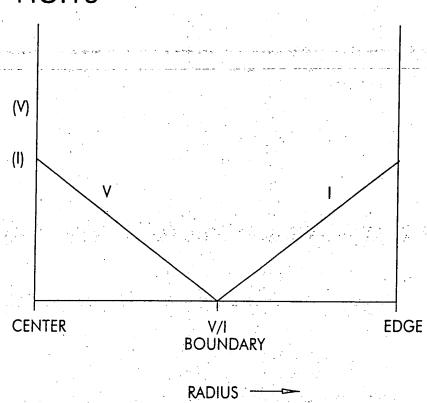


FIG.11

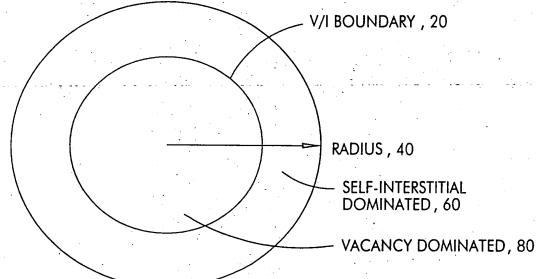




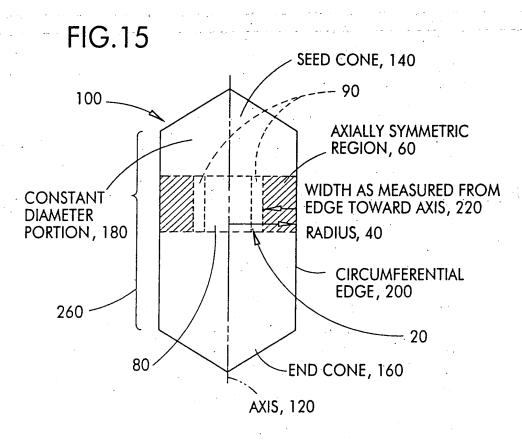


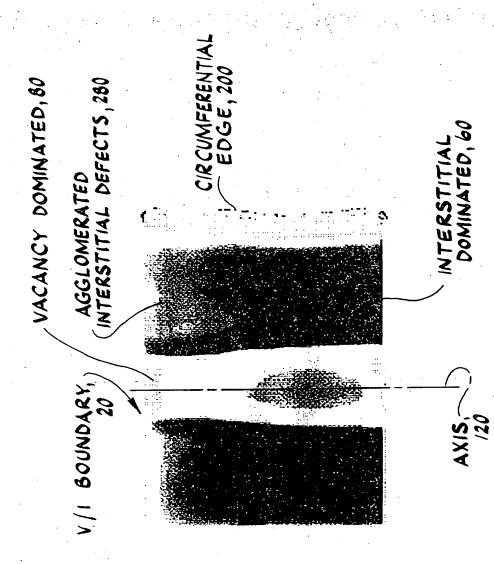




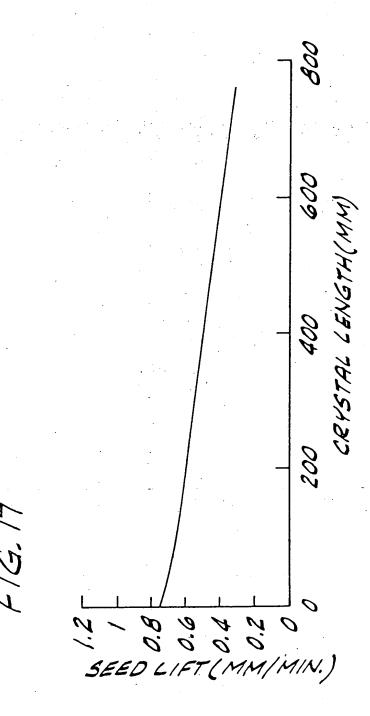




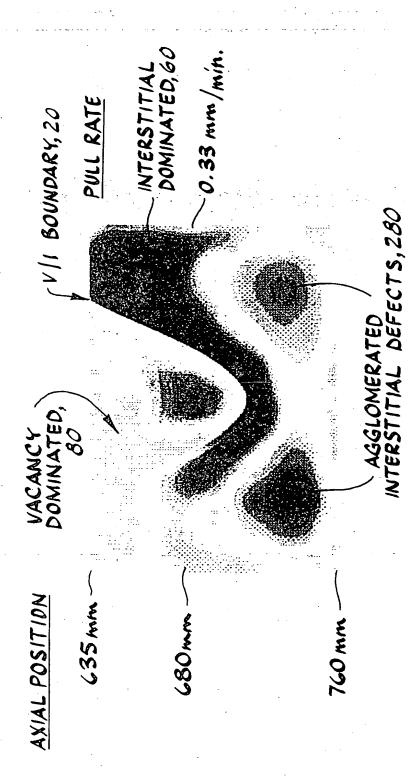








F/G.18





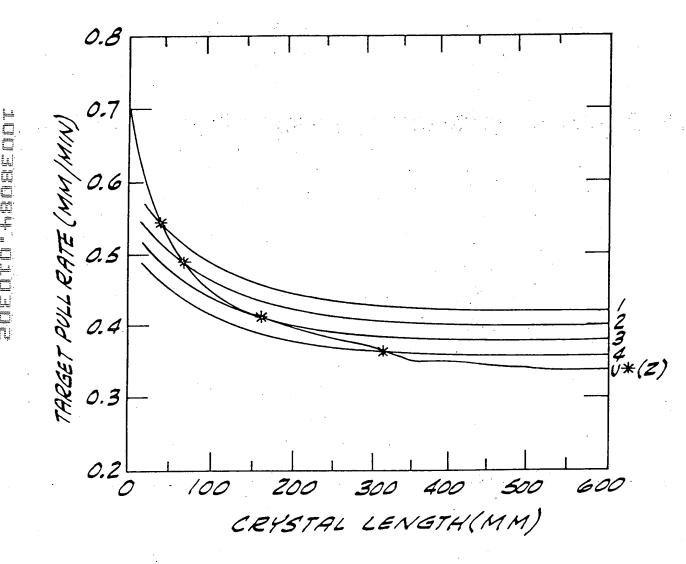
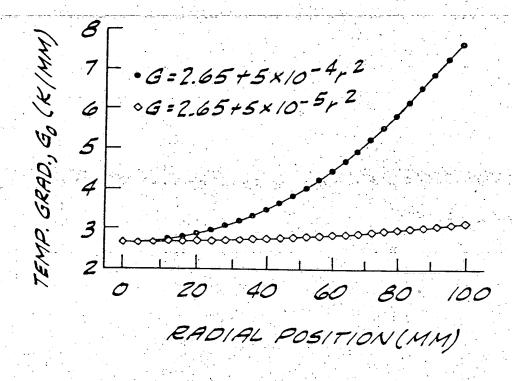
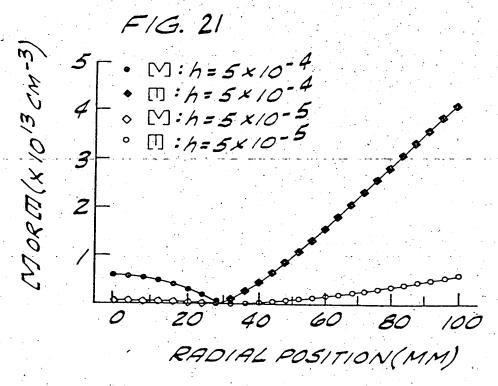
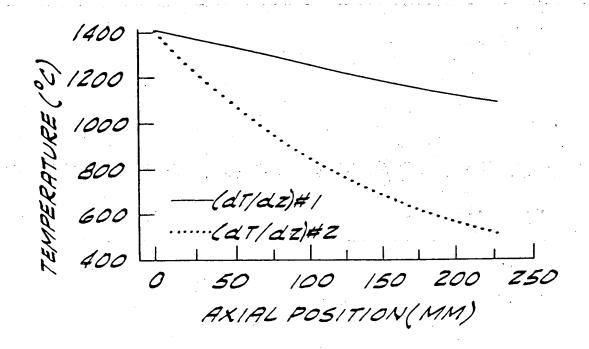


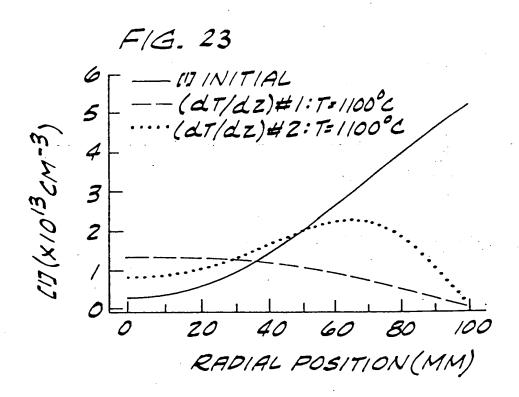
FIG. 20





F/G. 22





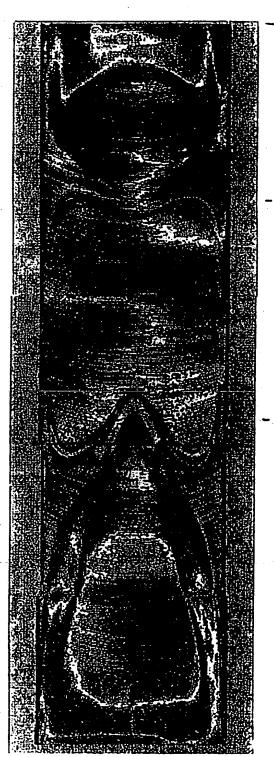
F16.24

SEED LIFT (mm/min.)

SHOULDER -00 1.00

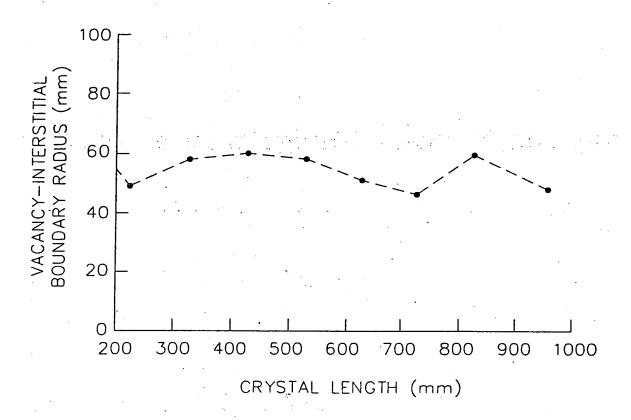
525 mm

700 mm

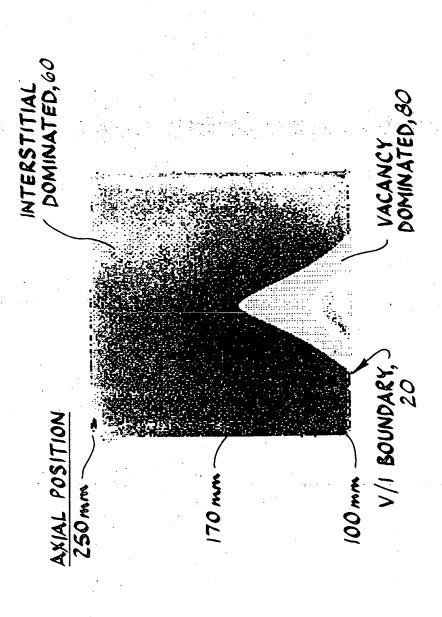


320 mm

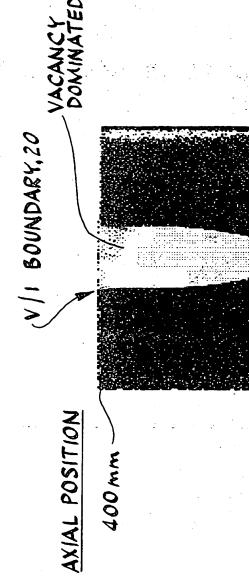
FIG. 25



F16.26A

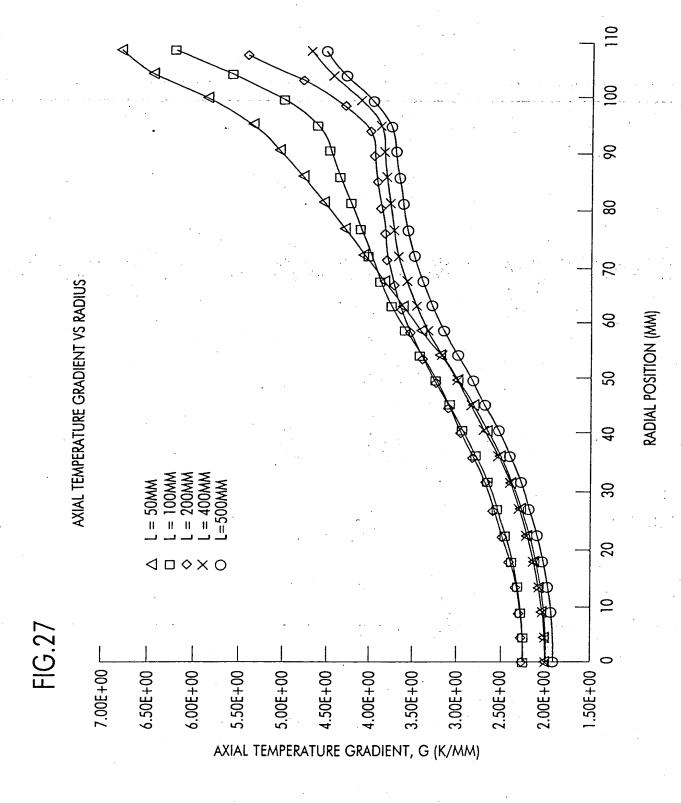


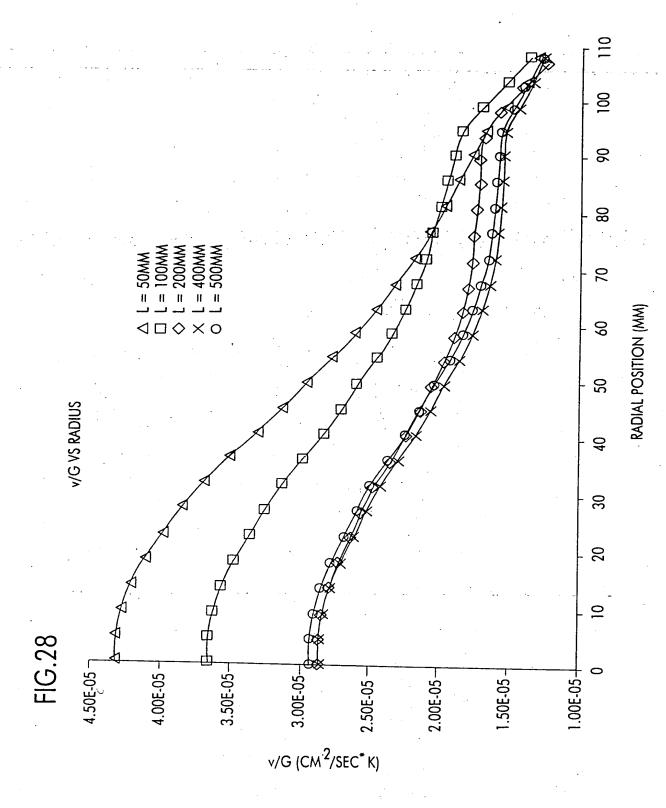
F1G.26B



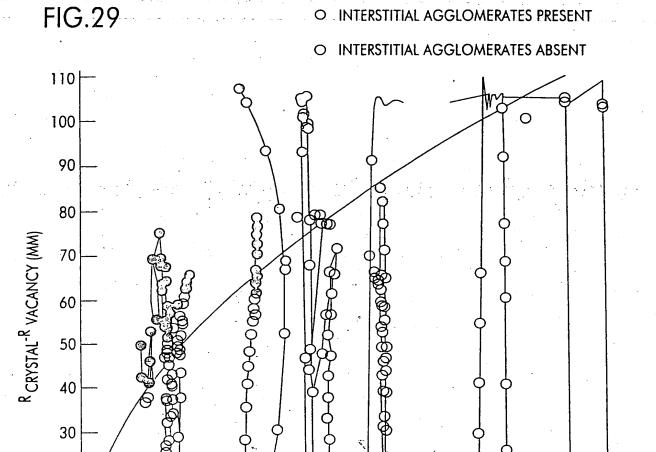
INTERSTITIAL DOMINATED,60

290 mm -

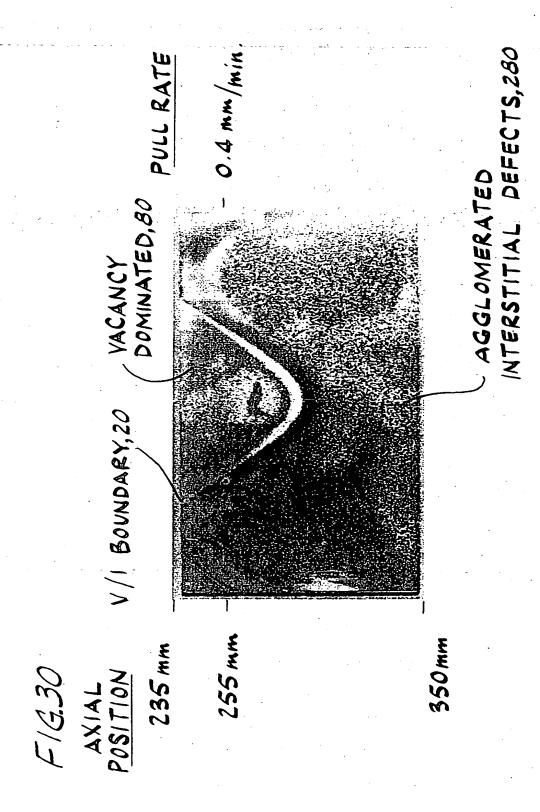








COOLING TIME TO T=1050 °C (h)



0.3 mm/min.

F1G.31

AXIAL

305 mm

V/I BOUNDARY, 20 VACANCY DOMINATED, 80

PULL RATE

AGGLOMERATED
INTERSTITIAL DEFECTS, 280

F16.32

V/I BOUNDARY, 20

140 mm

VACANCY DOMINATED, 80

PULL RATE

0.3 mm/min.

210 mm

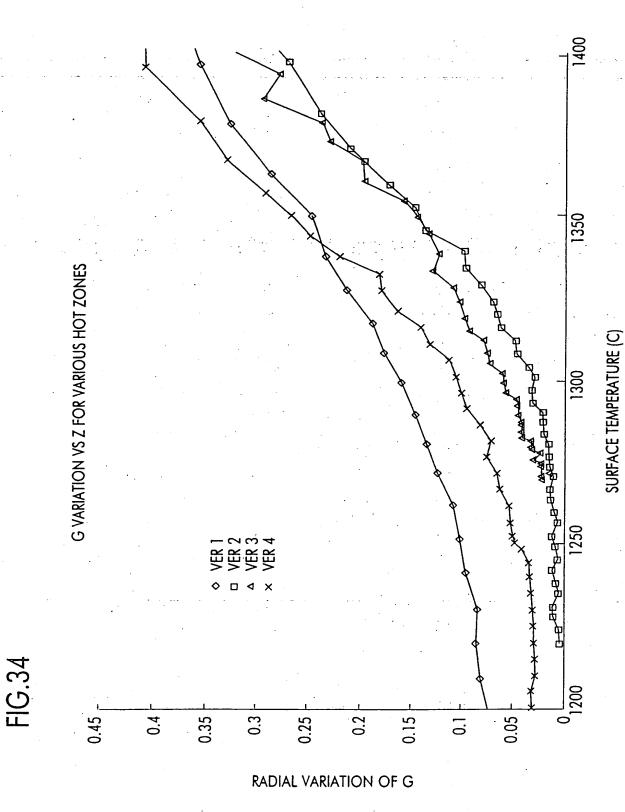
AGGLOMERATED

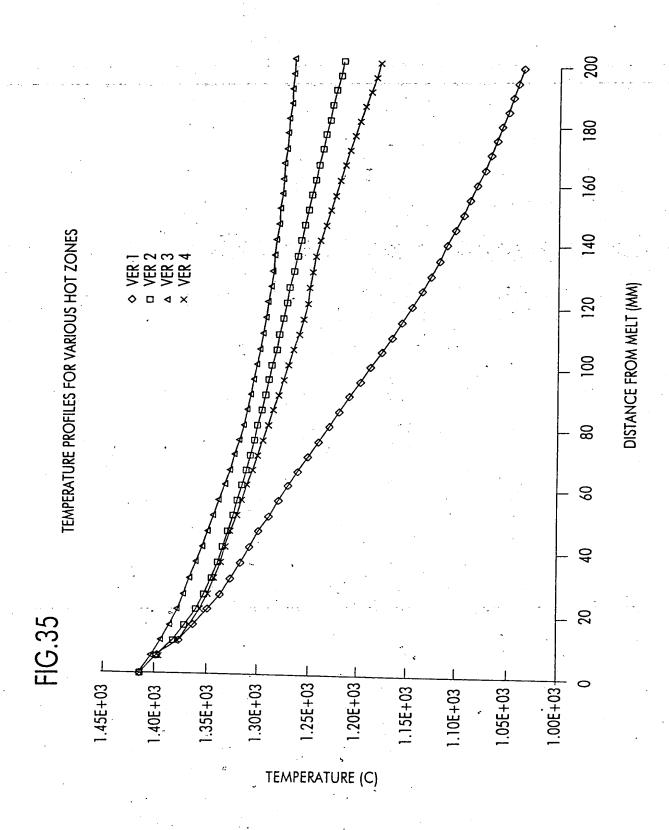
INTERSTITIAL DEFECTS, 280

FIG.33 AXIAL POSITION 600 MM

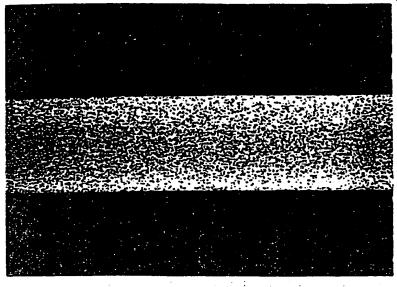
VACANCY DOMINATED, 80

AGGLOMERATED INTERSTITIAL DEFECTS, 280 PULL RATE









F1G.37

